

### **Peripheral equipment**

- Wet and dry dust collectors
- Return conveyor system
- Custom conveyor systems

### We will demonstrate your benefits clearly

- We are happy to run your samples and take a video
- We will calculate part throughput in parts per hour
- We can estimate total consumables per hour
- With some input from you we can calculate a precise return on investment for you

### **Our product range**

- Single and double sided deburring machines
- Combined machines for edge rounding and dross removal
- Oxide removal for laser cut parts
- Finishing systems for formed and welded parts
- Pipe and tube end deburring machines

- Deslagging and plate finishing systems
- Graining from small surfaces to large plate
- Beveling sheet and heavy plate components
- Weld dressing in box shaped parts
- Tube and profile graining and polishing

| Technical Data                          | DM 1100 C       | DM 1600 C       |  |
|---|-----------------|-----------------|--|
| Conveyor Drive                          | 0.75 kW         | 0.75 kW         |  |
| Main Cross Belt Drive                   | 3.00 kW         | 4.00 kW         |  |
| Max working width                       | 43.4"           | 63.0"           |  |
| Max material thickness*                 | 2.0"            | 2.0"            |  |
| Min part size                           | 2" X 2"         | 2" X 2"         |  |
| Variable feed rate                      | 1.5 – 10 fpm    | 1.5 – 10 fpm    |  |
| Working height                          | 36"             | 36"             |  |
| Dimensions                              | 79" X 60" X 79" | 99" X 60" X 79" |  |
| Weight                                  | 2790 lbs        | 3940 lbs        |  |
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\*Custom opening height available up to 12"



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## WORKING ON YOUR EDGE

# Edge Rounding Crossbelt Machine



# DM1100C • DM1600C



www.metal-finish.com



Remove Small Burrs and Round Edges in any Material





# Round Edges Brighten Surfaces Remove Corrosion and Prepare for Painting

Coated materials like PVC coated, galvanized and aluminized can be processed without removing the integrity of the surface coating. All materials can be processed dry in a mix with minimal maintenance when exhausted into a wet dust collector. This process will round edges to a radius significantly enhancing subsequent coating with either powder or wet paint. Corrosion is minimized and dark lines on the edges disappear. Safety hazards from any sharp edges are eliminated. Parts can originate from punching, shearing, laser or water jet cutting.



The cross belts aggressively round inside and outside contours to while lightly touching the surface. Consumables per part are significantly lower than media used in hand tools. Manual labor is reduced up to 10:1. This presents unbeatable economics with ROI's less than one year even for low volumes in many cases.

The machine is extremely easy to use and sets up in seconds for different materials and material thickness. Controls are minimized and all manual for ultimate reliability and simplicity. Maintenance is greatly reduced. Uptime is best in class.



Process parts as small as 2"X2" up to 64" wide

Lowest in class consumables Lowest in class maintenance Belt change under 3 minutes Replace manual labor on average 8:1





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We offer material handling solutions to go along with the machine. From customized conveyor systems to affordable standard return conveyor systems we can offer you a host of solutions.





A key factor for the machine is the versatility. Very small parts can be processed up to parts over 60" wide. Materials with coatings and small forms are possible and all materials can be run in a mix.



Edge rounding produces parts for safe handling without cuts from sharp edges and superior paint coverage around the edges. Contact us to have your parts run and we will demonstrate not only the results but can help you with the cost justification as well with our proven capital evaluation model.